RAPID PROTOTYPING PROCESS OF BOROBUDUR STUPPA CHOCOLATE MOLD

THESIS

Submitted as Partial Fulfill of the Requirements to Obtain the Bachelor of International Industrial Engineering Degree

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YOGYAKARTA
2011
STATEMENT OF WORK’S ORIGINALITY

I honestly declare that this thesis which I wrote does not contain the works or parts of the works of other people, except those cited in the quotations and bibliography, as a scientific paper should

Yogyakarta, February 2011

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On
RAPID PROTOTYPING PROCESS OF BOROBUDUR STUPPA
CHOCOLATE MOLD

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ACKNOWLEDGEMENT

Dedicated for:

MY BELOVED FATHER AND MOTHER
Thanks for your passion, commitment and love
to always provide the best education
for your sons and daughters

MY BELOVED BROTHERS AND SISTERS
All of you are the spirit which enlighten my life

MY ALMAMATER: MINOR CANISII SEMINARIUM OF MERTOYUDAN
You who change the way of my thinking,
Prepare me for the next level.

The Most Special Dedication:

MY BELOVED GOD
YOU who provides me the unbelievable strength
by providing many good people around me, the sinner.
   As St. Paul said,
   “But we have this treasure in earthen vessels, that the
   excellency of the power may be of God, and not of us.”
   (II Corinthians 4:7)
FOREWORD

This final report is one of the prerequisite to finish the undergraduate study program in Industrial Engineering Department, Industrial Technology Faculty, Atmajaya Yogyakarta University.

I am so grateful to many people who encouraged, and help me to finish this final report. On this opportunity, I would like to thank:
1. Jesus Christ, for His blessing and guidance.
2. Mr. Ir. B. Kristyanto, M.Eng., Ph.D, as the Dean of Faculty of Industrial Technology, Universitas Atma Jaya Yogyakarta.
3. Mr. The Jin Ai, D.Eng., as the Head of Industrial Engineering Department, Faculty of Industrial Technology, Universitas Atma Jaya Yogyakarta.
5. Mr. Theodorus B. Hanandoko, S.T., M.T., as my adviser, who had spent plenty of time to give guidance, direction, inputs and correction in writing this final report.
6. My beloved parents, brothers and sisters. Thank you for your support. Your love makes me able to pass this step.
7. Lecturers in Production Process Laboratory: Mr. Wisnu Anggoro, S.T., M.T., and Mr. Tonny Yuniarto, S.T., M.Eng., also the Laboratory Assistant, Mas Budi Purwanto. Thanks for the experience with all of you, it makes me happy everytime I enter the lab.
8. Lecturer in Modeling and Optimization Laboratory: Mr. Baju Bawono, S.T., M.T., and the Laboratory Assistant, Mbak Yuli. Thanks a lot for the experience when I became a lecturer assistant. Thanks also for so much help I received.

9. Friends in building up a thermoforming machine: Bayu Purwa and Dicky Mahendra. Finally I catch you up, guys.

10. Friends in Production Process Laboratory: Jimmy, Adit, Nuno, Aristo, Wida, Sammy. Sorry guys, it’s the time to leave you all. But, I believe this friendship will not over.

11. Friends in Modeling and Optimization Laboratory: Amel, Ryan, Gombong, Wienda, Dhani, Meme, Tatat, Indah, Iren, Teteph, Monica, Kezia. Thanks guys for the experience with you all.

12. UAJY’s Cleaning Service, especially for Pakdhe. Thanks for accompany me at night. And, also for the security who always make a warm welcome.

13. Friends in IIE batch 2006, Meme, Pieter, Sanjaya, Rio. Finally, I catch you up guys. Alex, you’ll be the last but I pray for you.

14. Friends in everyday life, Lisa Olivia, Angela Fani, Elisa Hanan, and much more which I have not mentioned yet. Thanks to you guys.

15. All kind people which supporting my life till today: My uncles and aunties in Jakarta, nephews, cousins, Mr. Rudy Hertayono, Mas Kris, Mas Oka, Mas Hussen. They who always care of me. Thanks a lot guys.

16. All those who haven’t mentioned, thank you.
I realize that this final report has not perfect but I hope that this final report can be useful and can be developed in a further research.

Yogyakarta, January 2011
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ABSTRACT

Chocolate Monggo’s requirement to create the biggest Borobudur stuppa chocolate mold has challenged Universitas Atma Jaya Yogyakarta to rapidly develop the chocolate mold. This problem can be easily approached by implementing rapid prototyping (RP) method.

This paper presents the RP process to create the biggest Borobudur stuppa chocolate mold, conducted in Production Process Laboratory in Industrial Engineering Program, Faculty of Industrial Technology, Universitas Atma Jaya Yogyakarta. The RP process in this research is initiated by 2D drawing from CV Anugerah Mulia, Chocolate Monggo’s firm. Because the fixed dimension is not determined yet, there are steps to determine machinable dimension. After the dimension is determined, the 2D drawing is then traced and built up to 3D drawing in Delcam PowerShape until a master mold CAD model is ready. The master mold CAD model is analyzed and verified to check its machinability. After being verified, the CAM data is then prepared. The outputs of the CAM data preparation are machine simulation, NC codes, and estimation of machining time. These outputs facilitates user (UAJY) to estimate the Rapid Prototyping cost. Therefore, CV Anugerah Mulia, as the customer, is able to make a decision whether to continue or to stop the process based on the cost quoted and the CAD model.

By the end of the research, a rapid-prototyped master mold with dimension 170 x 110 x 35 mm and a chocolate mold are obtained. The Rapid Prototyping cost becomes Rp 1,273,700.00.