WAREHOUSE LAYOUT ARRANGEMENT IN CV. SANG TIMUR

A THESIS

Submitted in Partial Fulfillment of the Requirement for the Degree of

Bachelor of Engineering in Industrial Engineering

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DEPARTMENT OF INDUSTRIAL ENGINEERING

FACULTY OF INDUSTRIAL TECHNOLOGY

UNIVERSITAS ATMA JAYA YOGYAKARTA

YOGYAKARTA

2021

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Tugas Akhir Berjudul

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DECLARATION OF ORIGINALITY OF RESEARCH

I certify that the research entitled "Warehouse Layout Arrangement in CV. Sang Timur" in this thesis has not already been submitted for any other degree.

I certify that to the best of my knowledge and belief, this thesis which I wrote does not contain the works of parts of the works of other people, except those cited in the quotations and bibliography, as a scientific paper should.

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ACKNOWLEDGEMENTS

The author expresses his sincere gratitude to his supervisor, The Jin Ai, D.Eng, for providing many precious advices, comments and suggestions during his study and the preparation of this thesis.

His appreciation is given to Ririn Diar Astanti, D.Eng who serves as Head of Industrial Engineering Department, Universiatas Atmajaya Yogyakarta for patiently conducting and educating the author how to have a good sense in making a report and how to be a good student. Her perspective on many different aspects of life, not particularly on the academic and research life, was broaden the knowledge of the author.

Many thanks are dedicated to all staff of CV. SANG TIMUR for supporting the author during the data collection.

The author also gives his thanks to all faculty members of Department of Industrial Engineering UAJY for helping him in various ways. The same appreciation is extended to his UAJY friends.

Finally, his gratitude is addressed to his beloved mother Mrs. Maria Wigati, his grandfather and grandmother Mr and Mrs. Ignanto and his sisters Rosa Maria Elena for their continuous support and prayers.

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ABSTRACT

Warehouse is one of the most important parts of a company. Without a warehouse, buying and selling activities can only be limited. So that consumer needs cannot be fully fulfilled.

The purpose of this research is to provide input to solve one of the problems that occur in the warehouse. This thesis is discuss about warehouse arrangement layout. The use of an ineffective layout can cause several risks to the company. These risks are a time of picking goods increase, harder process for picking goods, new worker found difficulty finding goods. Then without a neat layout, the risk of lost items will be even greater.

To overcome this problem, research was carried out. Then the process of solution creation is carried out. ABC analysis is used to determine the priority level of each goods. Warehouse condition calculation is carried out to determine the comparison between the warehouse capacity and the number of goods owned by the company. By calculating the warehouse condition, it can be seen whether the warehouse status is overstock or not. Placement policy is used to set the strategy for placing goods. To arrange good in the company three method of goods placement policy are combined.

From the results of the research carried out, a proposed layout can be formed which functions as input to organize the company's warehouse.