

WAREHOUSE LAYOUT ARRANGEMENT IN CV. SANG TIMUR

A THESIS

**Submitted in Partial Fulfillment of the Requirement for the Degree of
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I certify that the research entitled "Warehouse Layout Arrangement in CV. Sang Timur" in this thesis has not already been submitted for any other degree.

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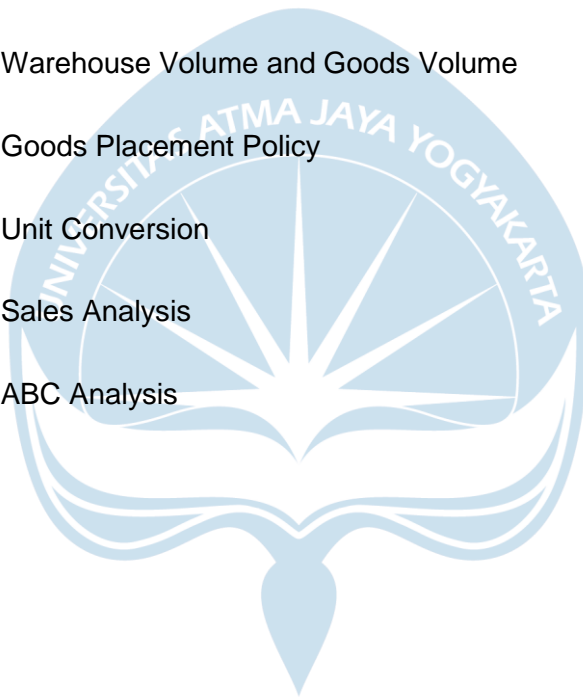
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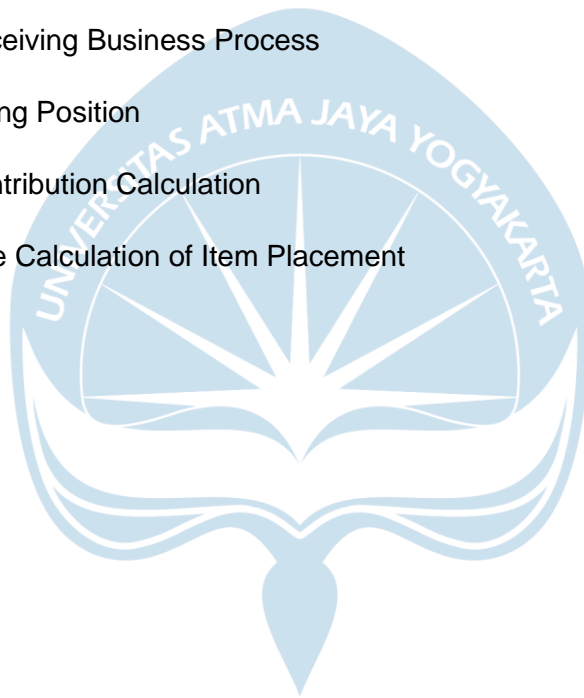
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ABSTRACT

Warehouse is one of the most important parts of a company. Without a warehouse, buying and selling activities can only be limited. So that consumer needs cannot be fully fulfilled.

The purpose of this research is to provide input to solve one of the problems that occur in the warehouse. This thesis is discuss about warehouse arrangement layout. The use of an ineffective layout can cause several risks to the company. These risks are a time of picking goods increase, harder process for picking goods, new worker found difficulty finding goods. Then without a neat layout, the risk of lost items will be even greater.

To overcome this problem, research was carried out. Then the process of solution creation is carried out. ABC analysis is used to determine the priority level of each goods. Warehouse condition calculation is carried out to determine the comparison between the warehouse capacity and the number of goods owned by the company. By calculating the warehouse condition, it can be seen whether the warehouse status is overstock or not. Placement policy is used to set the strategy for placing goods. To arrange good in the company three method of goods placement policy are combined.

From the results of the research carried out, a proposed layout can be formed which functions as input to organize the company's warehouse.

