

**WORKPLACE IMPROVEMENT IN PLASTIC BASED
PRODUCT COMPANY USING WISE GUIDELINE**

A THESIS

**Submitted in Partial Fulfilment of the Requirements for the Bachelor
Degree of Engineering in Industrial Engineering**



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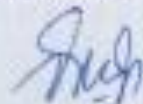
IDENTIFICATION PAGE

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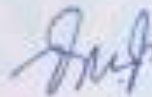
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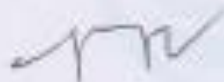
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DECLARATION OF ORIGINALITY

I certify that the research entitled "Workplace Improvement in PT. MAPI using Work Improvement in Small Enterprises (WISE) " in this thesis has not already been submitted for any other degree.

I certify that to the best of my knowledge and belief, this thesis which I wrote does not contain the works of parts of the works of other people, except those cited in the quotations and bibliography, as a scientific paper should.

In addition, I certify that I understand and abide the rule stated by the Ministry of Education and Culture of The Republic of Indonesia, subject to the provisions of *Peraturan Menteri Pendidikan Nasional Republik Indonesia Nomor 17 Tahun 2010 tentang Pencegahan dan Penanggulangan Plagiat di Perguruan Tinggi*.

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PREFACE

First of all, very deepest gratitude goes to God for the blessing for all this time during the progress on finish my thesis and also a big thank from me to Him for always making stay strong and give patient every day.

In the process of finishing this thesis, I realizes that without guidance, assistance and prayers from various parties this thesis cannot be completed on time, therefore, I dedicate my greatest Thank to:

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It is important to realize that with all the limitations, this thesis report is far from perfect. I would like to receive some suggestion from other parties for the perfection of this thesis. Finally, hopefully this thesis can be useful for all interested parties.

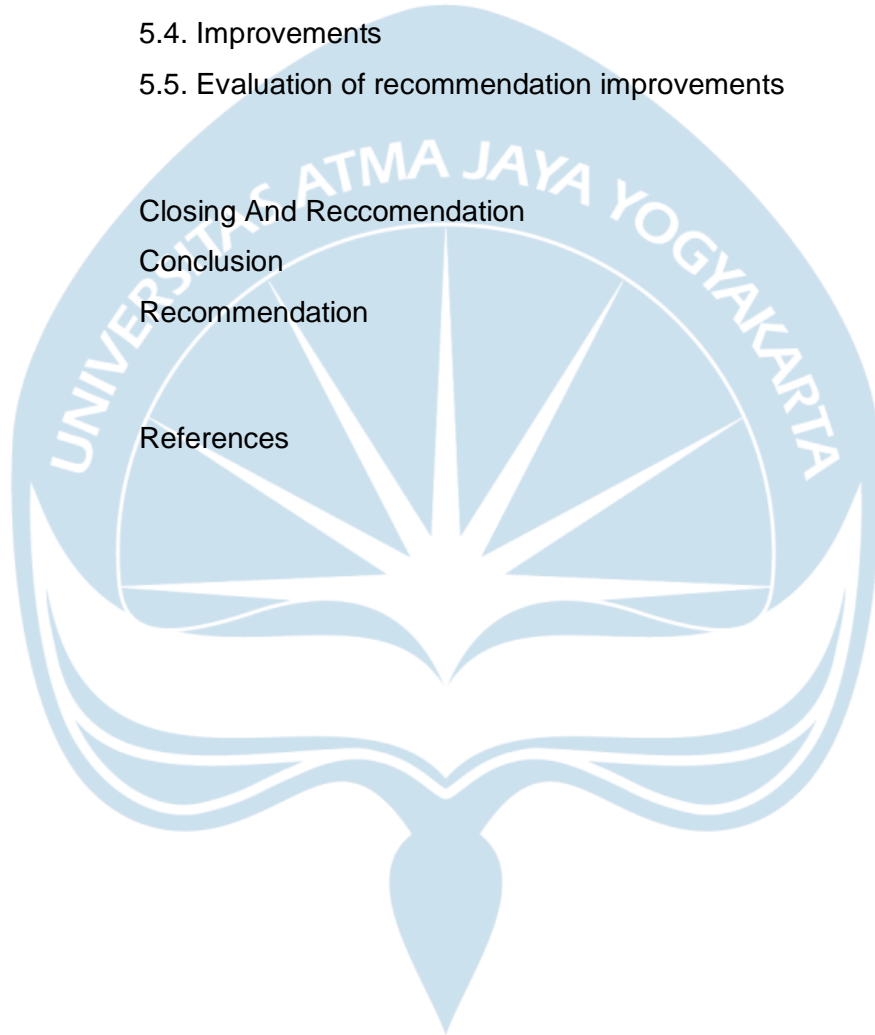
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TABLE OF CONTENT

CHAPTER	TITLE	PAGE
	Title Page	i
	Identification Page	ii
	Declaration Of Originality	iii
	Preface	iv
	Table Of Content	v
	List Of Tables	vii
	List Of Figures	ix
	Abstract	xi
1	Introduction	1
	1.1. Background	1
	1.2. Problem Formulation	2
	1.3. Objective	2
	1.4. Scope & Limitation	2
2	Literature Review And Theoretical Background	3
	2.1. Literature review	3
	2.2. Theoretical Background	4
3	Research Methodology	11
	3.1. Location of research	11
	3.2. Preliminary	11
	3.3. Data collection	11
	3.4. Data Processing stae	14
	3.5. Improvement Stage	15
4	Data	18
	4.1. Data collection	18
	4.2. WISE data	29

5	Data Analysis And Discussion	30
	5.1. Physical Work Environment priority of Non Comformity	29
	5.2. Cause analysis of the physical work environment based on the priority	31
	5.3. Cause analysis summary and improvements planning	44
	5.4. Improvements	46
	5.5. Evaluation of recommendation improvements	71
6	Closing And Reccomendation	73
	Conclusion	73
	Recommendation	74
	References	75



LIST OF TABLES

		PAGE
Table 3.1	Observation Table	12
Table 3.2	WISE guideline	13
Table 3.3	Cause Analysis Table	15
Table 3.4	5 Whys	15
Table 4.1	WISE data	29
Table 5.1	Non conformity	30
Table 5.2	Cause analysis of limited of first-aid equipment	31
Table 5.3	5 whys of no first aid equipment	32
Table 5.4	Cause Analysis of Rearrange layout and flow of work	33
Table 5.5	5 Whys rearrange layout and flow of work	34
Table 5.6	Current Condition of proper guards	35
Table 5.7	5 Whys of proper guards	35
Table 5.8	No easy-to-read labels and signs in order to avoid mistakes	36
Table 5.9	5 whys of no easy to read labels	36
Table 5.10	5 whys of unworthy resting areas	38
Table 5.11	Current condition of unclear pathway mark	38
Table 5.12	5 whys of unclear pathway mark	38
Table 5.13	Current condition of limited multi shelves	39
Table 5.14	5 whys of limited multi shelves	39
Table 5.15	Current condition of limited pallets	40
Table 5.16	5 whys of limited pallets	40
Table 5.17	Current condition of unworthy conveniently home tools	41
Table 5.18	5 whys of unworthy conveniently home tools	41
Table 5.19	Current condition of unworthy washing facilities and toilets	42
Table 5.20	5 whys of unworthy washing facilities and toilets	42
Table 5.21	Current condition of limited handling tools	43
Table 5.22	5 whys of limited handling tools	43
Table 5.23	Current condition of unclear emergency controls	43

Table 5.24	5 whys of unclear emergency controls	43
Table 5.25	Root cause analysis summary and Improvements	45
Table 5.26	Supporting improvements	46
Table 5.27	Improvements of first aid	49
Table 5.28	List of First Aid	52
Table 5.29	Improvements of providing more shelves	53
Table 5.30	Improvements of providing a new pathway mark	56
Table 5.31	Standard color specification	56
Table 5.32	New proposal pathway mark in PT. MAPI	57
Table 5.33	Specification Alternative trolley	59
Table 5.34	Improvement for providing more pallets	62
Table 5.35	Improvements of unworthy resting corners and cleaning facilities	64
Table 5.36	improvements of attach labels	67
Table 5.37	improvements of attach proper guards	69
Table 5.38	Improvements of unclear emergency switch controls	70

LIST OF FIGURES

	PAGE	
Figure 3.1	Improvements stage Flow	17
Figure 4.1	Layout of raw material warehouse department	18
Figure 4.2	Design of racks	19
Figure 4.3	Shelves height	19
Figure 4.4	Materials outside the warehouse	20
Figure 4.5	Materials without category labels	20
Figure 4.6	No proper guards for shelves	20
Figure 4.7	Wrong pathway mark in raw material warehouse	21
Figure 4.8	Finished good department layout	21
Figure 4.9	Finished good area	22
Figure 4.10	Finished good product	22
Figure 4.11	Finished good product	22
Figure 4.12	Table of WIP	23
Figure 4.13	Hand pallet truck with no labels	24
Figure 4.14	Container for WIP	24
Figure 4.15	Container for used racks	24
Figure 4.16	Placed for tools	25
Figure 4.17	Tools after used	25
Figure 4.18	Hand truck	25
Figure 4.19	Size of the current production floor	26
Figure 4.20	Crusher department	27
Figure 4.21	Crusher Machine	27
Figure 4.22	Administration layout	28
Figure 5.1	Impact of providing more cleaning tools	47
Figure 5.2	Improvement of expanding the work area in Raw material warehouse	48
Figure 5.3	Improvement of expanding the work area in Finished department	48

Figure 5.4	Specific box of first aid kit	49
Figure 5.5	Location of first aid kit in RM warehouse	50
Figure 5.6	Location of first aid kit in Crusher department	50
Figure 5.7	Location of first aid kit in production department	51
Figure 5.8	Location of first aid kit in finished good department	51
Figure 5.9	Content of first aid kit	53
Figure 5.10	Design plan of shelves	54
Figure 5.11	Design plan of shelves	55
Figure 5.12	Location plan of shelves	55
Figure 5.13	Size of production floor	58
Figure 5.14	Location of tool box and trolley in production floor	61
Figure 5.15	Container	63
Figure 5.16	Pallet	63
Figure 5.17	current resting area condition	64
Figure 5.18	layout plan resting area	65
Figure 5.19	Layout plan of administration department	66
Figure 5.20	Proposal Label Category FG department	67
Figure 5.21	Proposal Label handling tools category	68
Figure 5.22	Shelves guard protection	69
Figure 5.23	Design plan of proper guards	70

ABSTRACT

Workplace is an important thing to consider especially in the industrial world. When the workplace is good, workers can work effectively and efficiently. Otherwise, if the workplace is improper, it will disrupt the workers to work effectively and efficiently.

The current workplace condition in PT. MAPI is improper. This improper condition happens because there were problems in the workplace. The problems were the limitation of work area in some departments, the limitation of shelves in the departments, lack of material handling tools and no proper conveniently home place for tools, lack of first aid equipment's, no proper guards in some machines and shelves, unclear pathway mark, unclear position shelves and flow of work, unworthy resting corners, unworthy washing facilities and toilets, no labels for the material handling tools, and unclear emergency switch controls.

The aim of this study is to proposed improvements of the workplace in PT. Mega Andalan Plastik Industri (MAPI). The improvements will be proposed by using the Work Improvements in Small Enterprises (WISE) guideline. WISE guideline was used to identify the non-conformity condition of the workplace. Cause analysis was done using 5 why method to determine the root causes of the non-conformity condition. Improvements was proposed for the root causes identified.

The workplace improvements proposed were PT. Mega Andalan Plastik Industri (MAPI) have to expand the size of work area of some departments, rearrange the layout of certain departments, provide more facilities such as handling tools (home place for the tools, pallets, container boxes, shelves), provide more cleaning tools, provide more first aid equipment's, make a new pathway mark, make a labels for each handling tools, do some maintenance for the proper guards and the unclear emergency switch controls.

Keyword: Workplace improvements, Work Improvement in Small Improvements (WISE) guideline, Cause Analysis, 5 Whys